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A close-up photograph of a welder working on a large, curved metal pipe. The welder is wearing a dark, protective helmet and heavy, brown leather gloves. Bright sparks are flying from the point of contact between the welding torch and the metal, creating a dramatic, high-contrast scene. The background is dark, making the sparks and the welder's equipment stand out.

# THE CONTRACTOR OF CHOICE

PRIMORIS CANADA



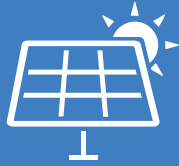
# OUR COMPANY AT A GLANCE

We are a leading provider of specialty contracting and critical infrastructure services. Built on a foundation of trust, we offer our clients unmatched value, our employees a safe work environment and entrepreneurial culture, and the communities we serve with innovation and excellence.

## Diverse End Markets



UTILITIES



RENEWABLES



ENERGY



PIPELINE

**#6**

**ENR RANK**

Top 600 Specialty  
Contractors List

**12.7+**

**THOUSAND**

employees

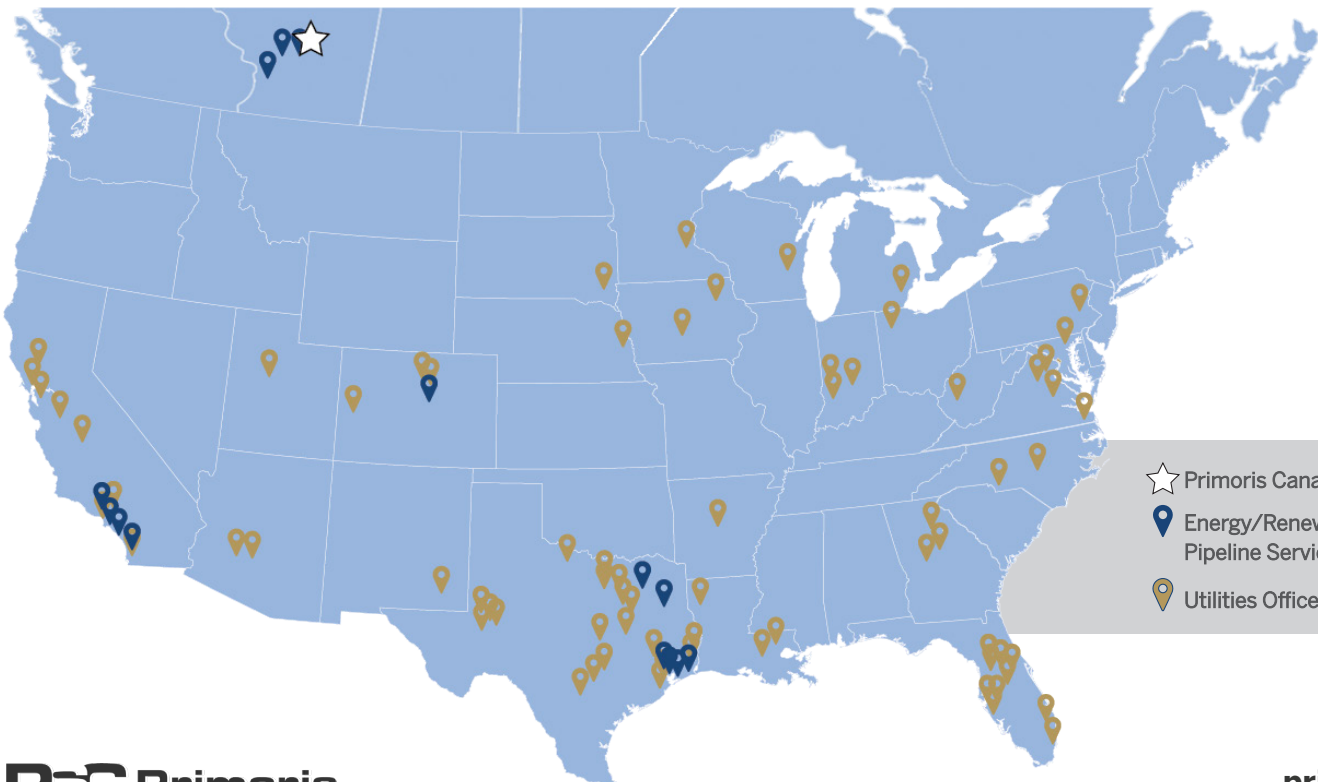
**~\$5.67**

**BILLION**

dollars (CAN) in total  
bonding capacity

## Primoris Offices

We deliver critical infrastructure services throughout the U.S. and Canada.





# PRIMORIS CANADA

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Primoris Canada, headquartered in Acheson, AB and a regional office in Fort McMurray, AB, completed its first project in 1923 and has grown to become a significant solutions provider within the Western Canadian market. Providing Civil, Piling, Mechanical, Pipeline, Tank, Fabrication, Electrical, as well as Instrumentation services to support our exceptional clients as they maintain and develop the energy mix of today and well into the future. We take pride in

delivering quality work while meeting deadlines and maintaining exceptional safety performance. Our teams are equipped for success to provide value to our clients with continuous best practice training and professional development. As a collaborative contractor, our clients know that they are setting their projects up for success by selecting Primoris Canada.



# OUR CAPABILITIES

Our extensive portfolio of projects has served the major firms in the oil, gas, power, petrochemical, and heavy oil industries. Specializing in tailings and hydro-transport pipeline construction and maintenance, pipeline integrity services, storage tank construction and maintenance, industrial facilities multi-discipline construction and maintenance, full-service pipe fabrication, and full-service pile manufacturing and installation.



## CIVIL

- » Site Preparation
- » Access/Haul Roads
- » Foundations and Structures
- » Electrical and Plumbing Systems
- » Material Handling Systems
- » Safety Features
- » Environmental Controls



## TANK

- » Full internal coating on tanks with full internal roof structure
- » Design, engineering, procurement, fabrication, construction, and testing for API 650, 620 & 653
- » Implementation of mechanized weld procedures for flat, vertical, and horizontal positions
- » Advanced technology for Safety and Progress verification including 360° cameras that can show day-to-day comparisons of our tank builds
- » Intuitive systems for the implementation of our Quality program and Project Controls



## DEEP FOUNDATION/PILING

- » Design
- » Engineering
- » Survey
- » Manufacturing
- » Field Services (Installation)
  - Static Load Testing
  - Predrilling (Frost, Rock, Pavement, Concrete)
  - Piling Installation (2-7/8" Pipe Shaft up to 72", 50' Depth without Splicing, 150' Depth without Splicing, Helical Piles, and Bucket Piles)
  - Pile Cap Plates
  - Onsite Engineering Monitoring
  - Field Welding



## FABRICATION

- » Full Service Spool Fabrication
- » NPS Range 0.5" - 72"
- » 200+ ABSA Approved Weld Procedures
- » P1, P4, P7 & P8 Materials
- » Welding Thickness up to 203mm
  - Carbon Steel
  - Stainless Steel
  - High Manganese Steel
  - Exotic Alloy
  - Victaulic Grooving
  - Double Jointing
  - Chromium Carbide Overlay



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## MECHANICAL

- » Pump Houses
- » Injection Skids
- » Barges
- » Rotating Equipment Installation
- » Equipment Base Leveling
- » Machinery Grouting
- » Laser Alignment
- » Pipe Strain
- » Equipment Base Repairs
- » Equipment Preservation
- » Year-Round Plant Maintenance
- » Turnaround Services



## ELECTRICAL

Low and High Voltage Installations:

- » Temporary Site Power
- » Cable Tray, Conduit, and Raceway
- » Motor Control and Switchgear
- » Electrical Process Equipment
- » Electrical Heat Tracing (SR & MI)
- » Lighting Systems
- » Cathodic Protection Systems
- » Installations, Troubleshooting
- » Complete E-House Construction, remote or site-based



## PIPELINE

- » Pipeline Construction
- » Pipeline Maintenance
- » Integrity Digs
- » Project/Construction Management
- » Hydrotransport Lines
- » Tailings Lines
- » Natural Gas Pipelines
- » SAGD Thermal Pipelines



## INSTRUMENTATION

- » Tubing and Raceway
- » Fire and Gas Detection Equipment
- » Burner Controls
- » Switches, Transmitters, Meters & Valves (Electronic & Pneumatic)
- » Calibrations, Installations, Troubleshooting and Maintenance

# PRIMORIS CANADA | KEY PROJECTS

## INTER PIPELINE - PROPANE DEHYDROGENATION (PDH) PROJECT


The scope consisted of erecting 4 world-scale fired heaters including 4 x twin cell radiant sections with shared convection sections and stacks, 120 burners to produce a duty of close to 400 MMBtu, modularization of the radiant boxes, installation of radiant coils on each cell, 25 levels of platforms, and ~2,100 LM of fuel gas supply lines. Critical lift plans with the use of 650-ton cranes and aerial work platforms.

# PRIMORIS CANADA | KEY PROJECTS

## SYNCRUDE TAILINGS RELOCATION NORTH MINE SOUTH PIT EAST PHASE 1

Phase 1 System 1, 3 and 4 Modifications. Pipeline install and Wye Switch Installs including installation of ~3km CS sleeves and culverts of various diameters, ~1km of 36" A/G piping, ~ 2.4 km of Road Crossings, ~1.1km of 42" U/G piping, ~10.2Km of 28" CS Pipeline, ~45 MT of structural steel, ~1.2Km of 30" CS Pipeline, and coating of 42" U/G Piping.

# PRIMORIS CANADA | KEY PROJECTS



## LNG TANK MODULE ASSEMBLY PROJECT

Varying degrees of module receipt and assembly including heavy lift, placement, interconnection and permanent anchoring. It also includes the field fit, assembly, welding and pressure testing of the piping systems connecting to newly constructed Full Containment Liquid Natural Gas Tank, supporting the client with material receiving and preservation activities and supporting the client with pre-commissioning, commissioning and Mechanical system turnover at the facility, located at a site in Kitimat, BC.



## LNG CANADA FIELD-ERECTED TANKS

Design, engineering, procurement, fabrication, construction, and testing service of three (3) large Tanks at the LNG liquefaction facility and export terminal in Kitimat, BC. Field Erected Tanks include one Condensate Storage Tank (105' diameter x 60' height), one HTF Storage Tank (36' diameter x 60' height), and one Treated Raw Water Holding Tank (100' x 60' height.) Prefabrication requirements for Manway, Nozzle, and Internal piping self-performed by our fabrication facility. Performed two steel dome roof air raises on the two largest tanks in our scope. Full external coating (all tanks), full internal coating (one tank), and exterior insulation (two tanks).



# PRIMORIS CANADA | KEY PROJECTS



## KEEPHILLS 3 - COAL TO GAS CONVERSION

Fabrication and installation of a new natural gas supply & control system to complete the last phase of converting the TransAlta Keephills 3 facility away from coal-fired operations. The new system required the installation of new skid mounted equipment and the replacement of 24 existing burners. Due to the change in fuel source, a portion of the large flu gas ducting needed to be demolished and rebuilt which required use of advanced rigging techniques. Primoris supplied and installed piping, modified existing piping, structural steel and various supports, decommissioned various pieces of equipment, removal / demo of electrical cabling, and instruments. The facility was shut down for 8 weeks to accommodate the burner replacements, connection of the system and ducting modifications. Commissioning support to bring the boiler back online and calibrate the system.



## KEARL FINE TAILINGS TREATMENT (KFTT)

Construction of 18 pipeline systems totaling 36km and ranging in diameter from 14" to 48". Most systems consisted of heavy wall carbon steel material (>.500") and included 48" KEP & KID RCW Lines, 24" Pond 6 Discharge Line, 36" Pond 4/5 Discharge Lines, 30" KFTT IP and LP Lines, 14" & 16" Flotation Thickener Underflow Lines, 24" KFTT TSRU Line, 36" & 48" KFTT Water Transfer, a total of 850m Road crossing Auger Boring, and a total of 3,700m of road crossings.



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